



Nitrogen Dryer (Continuous Type)

DO series

M-STABILIZER-



Drying hopper



Tank Unit

M-STABILIZER

M-STABILIZER - Features

**No damage to raw material for stable production
Control throughly from raw material bags to
molding machines**

Reduce the error associated with environment, operator, and material

- Stabilization system gets no effect from factory ambient humidity and temperature
- Simple start by pressing operation button after debuging raw material into storage tank.
- Easy operation by the light of nature.
- Make material in better condition by stabilizing conditions such as moisture and gas with minimum heating temperature.

**Prevent yellowing with over 99% nitrogen concentration in the
system**

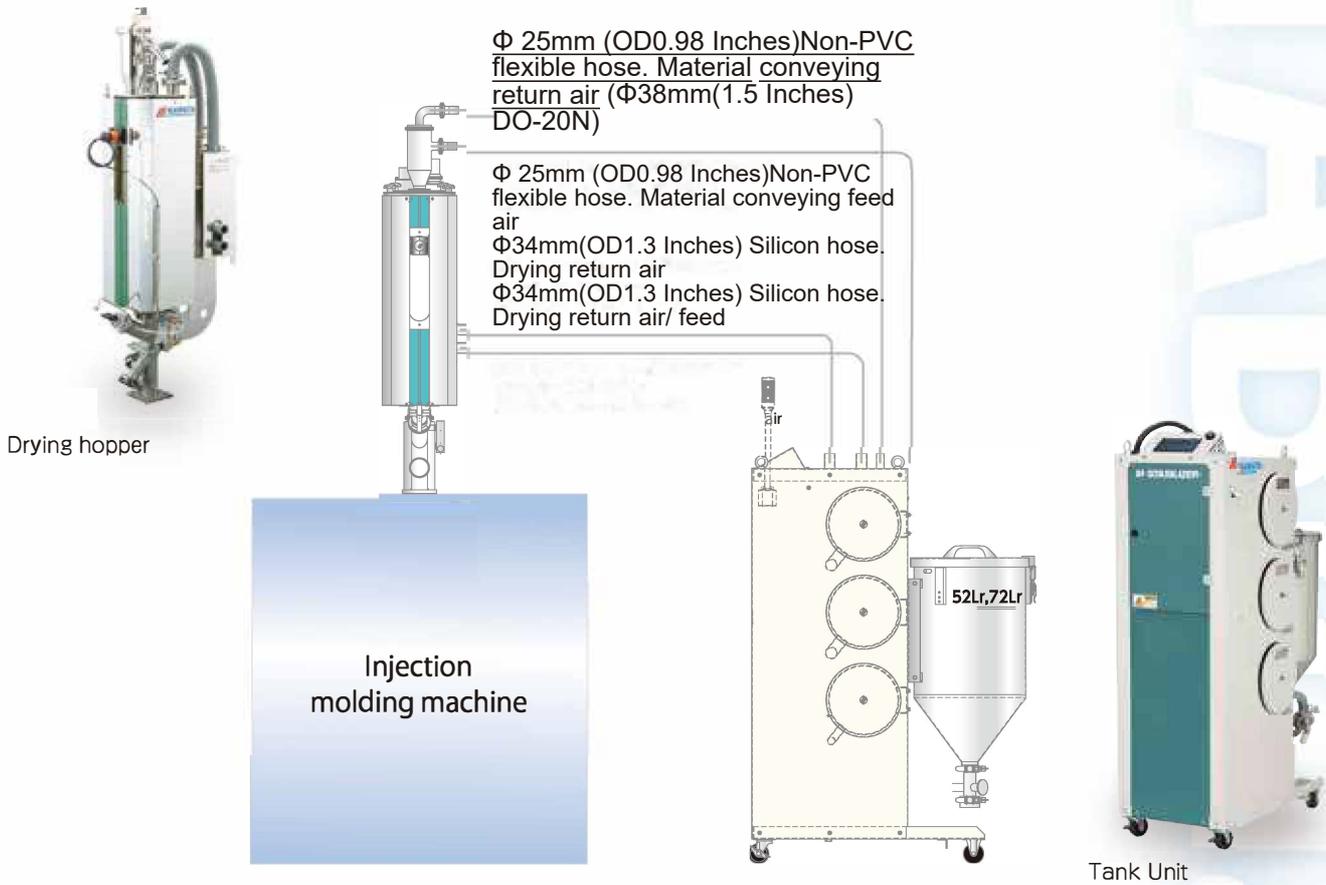
Clean spec for optical application

Special materials available

PA46	◎	COC	◎	EXTEM™	◎
PA4T	◎	COP	◎	ULTEM™	◎
PA6T	◎	Special polyester for optical use	◎		
PA9T	◎	Special PC for optical use	◎		

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Image



Specifications

Models.	DO-5N	DO-10N	DO-15N	DO-20N
Drying hopper effective capacity (L)	9	16	21	30
Main tank capacity (L)		52		72
Air supply (MPa)		0.7		
Compressed air requirement (L/min) (ANR)		80		220
Connection diameter		φ8		
(50Hz/60Hz) power supply AC200/200, 220V 50Hz/60Hz (3phase)	(kVA)	2.7		
	(AT)	15		
Weight	Tank Unit (Kg)		130	
	Drying hopper (Kg)	20	27	35

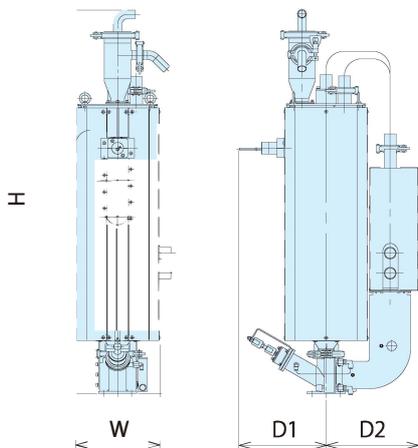
○The system may not be suitable for some material which includes different production lot and long-time retaining etc.

○The system may not work properly when periodical maintenance is not appropriately done.

○The system is designed to stabilize material condition. Not to stabilize condition affected by **Mold** or **Machines**.

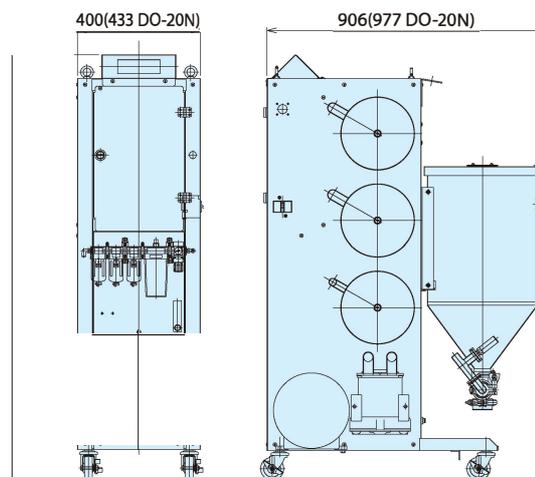
Dimension

Drying hopper



Model	DO-5N	DO-10N	DO-15N	DO-20N
W	239	239	239	320
D1	228.4	228.4	228.4	228.4
D2	266	266	266	266
H	931.3	1121.3	1173.3	1066

Tank Unit



※Avoid interference between the hopper and Traverse Robots.

Option

Attachment for molding machine (attachment with material discharge / attachment with material discharge and purge material feeding/eccentric attachment)

Addition of nitrogen separation membrane

Change of nitrogen separation membrane

Electropolishing (Material tank & Drying hopper abnormal pressure of instrument air

Visual alarm
Xenofilter

HEPA Filter
Interceptor

Cyclone dust collector (for conveying)

*These specifications are subject to change without notice.
*Please read the instructions manual carefully before use.

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