REIKEN

Medium: Oil

Temperature range : Max. 300℃

DYNATHERM



Medium (OIL) Circulation Equipment



2 zone oil temperature controller for die-casting molding

- Two temperature control systems integrated into a compact body
- A high pressure pump is used for die casting.
 increase mold cooling efficiency
- Uses a large 7-inch LCD controller for greater convenience







Features of the KCO-KCO-ii series

A high pressure pump is used for die casting. Increase mold cooling efficiency.

Ensuring greater cooling capacity for die casting.

Two temperature control systems integrated into a compact body.

Uses a large 7-inch LCD controller for greater convenience. (Picture 1)

Abundant communication standards (MODBUS, SPI)

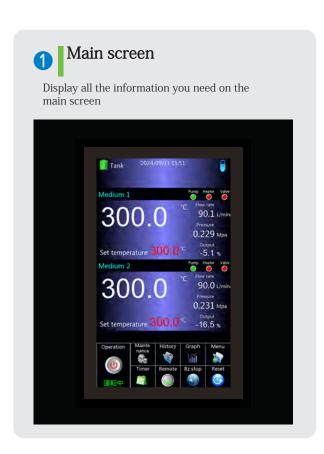
Medium flow rate display (pressure conversion formula)

Traceability compatible.

Maintenance is improved by installing the cooler outside the machine, which is concerned about problems caused by scaling. (Pic.2)

Uses flange connection to prevent media leakage. (Pic. 3)







A new 7-inch touch panel display is adopted.

Improved operability by easy interface.

Display maintenance list

Providing advance notice of maintenance timing for trouble can be prevented.

メソテナソス警報一覧 ストレーナー清掃 接続ホース点検 フロートスイッチ清掃 媒体1メンテナンス 媒体2メンテナンス

Weekly timer operation function

Easy to set up with easy operation.



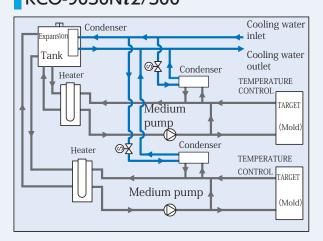
Graph display function

You can check your data at a glance.

emperature	Pressure/Flow rate Rang			e Settin
	Process	Return	ΔP	Flow
— Medium 1	0.370	0.158	0.212	77.0
— Medium 2	0.230	0.140	0.090	90.0
0.50 0.45 0.40 0.35 0.30				Мра
0.20 0.15 0.10 0.05				16
15:21 15:22 100.0 15:22 100.0	15:24	15:25 1	5.26 15.2	27 15:2 L/min
80.0				

Flow-chart

KCO-9030Ni2/300



Performance curve of medium flow rate

KCO-9030Ni2/300

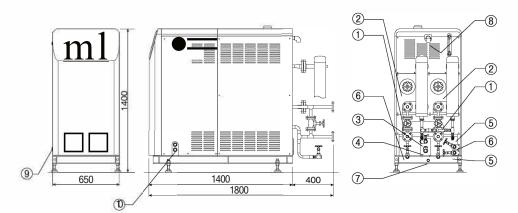


Main Specifications

Medium max. temperature				
	Medium max. temperature		300°C	
Medium		Barrel THERM #400 (Heating medium oil)		
Temperature control method		PIDfunction		
Heater capacity (kW)		30X2		
Pump 50/60Hz	Motor output (kW)		2.8	
	Max. pump head (m)		107	
	Max. flow rate (R/min)		106	
Expansion tank capacity (R) Expansion effective		33		
capacity (R)		16		
Heating medium oil volume in the unit (R)		73		
Cooling Cooling method			Indirect cooling method	
	Cooling capa. adj.		Standard	
Cooling capacity (kW)		80X2 medium temp. 280 °C •cooling water 20 °C, Water volume 20LX2 Midium Oil flow 60 L/min x2		
Pipe connection size	Medium process Medium return		20A 10K Flange	
	Cooling water inlet		20A	
	Cooling water outlet		20A	
	Drain		15A (Valve, 4 places)	
	Cooling water valume (R/min)		45	
Utility	I Weight (kg)		690	
50/60Hz	Electricity (kVA)		74.4	
	Breake (AT)		250	
	Power source		AC200V 50/60Hz • AC220V 60Hz 3 p	
Paint color		3W Nittoko N-93: Full gloss paint		
Alarm			Phase-reverse, Lack of medium, Pump overload, Temp.	
			Upper limit, Temp. Lower limit, Over heat	
Option		selection switch) with sel signal, Program tempera indicator light (With signal signal output), Laminate indicator light (Added Du (with converter), Added AC100V, Specified color	t temp. Control (Switch by parameter), Output temp. Control (Added nsor, Display return temperature, 64 temperature selection by external sture control (External signal start), Pump reverse purge, Operating output during operation)Alarm indicator light (With comprehensive alarm d indicator light (During operation)no alarm output signal), Laminateduring operation/alarm output signal), SPI communication specifications buzzer output, Temperature rise completion output, Control voltage painting, Water supply pressure: sary), medium back strainer	
Dimension (WXDXHmm)		650X 1400X 1400		

Outline dimensions

The Specifications are subject to change without notice.



Sec.	-
(1	Medium process
U	(10K. Flange)
	Medium return
(2	(10K.Flange)
(3	Cooling water inlet
(4	Cooling water outlet
(5	Drain for medium
(6	Drain for medium
(7	Drain for drainpan
(8	Overflow
(9	Port for power source
10	Port for signal wiring

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